Dart Aerospace Ltd. Thursday, 2/14/2008 2:21:09 PM Date: User: **Process Sheet Drawing Name** : BUSHING : CU-DAR001 Dart Helicopters Services Customer Job Number : 37453 : 10725 Estimate Number : D2652 **Part Number** P.O. Number D2652 REV A : 2/14/2008 S.O. No. : **Drawing Number** This Issue 264 : N/A : NC Prsht Rev. Project Number : 11 · MACHINED PARTS First Issue Type **Drawing Revision** : 37366 Previous Run Material Due Date : 3/15/2008 Written By Checked & Approved By NG Comment : Est Rev:B 02.06.13 Now machined in house. **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: 1.0 M303R0500 303 Round Bar 0.500" Comment: Qty.: 11.5500 f(s) 0.0578 f(s)/Unit Total: Material:303 ss .500" Round Bar M106996 (M303R0500) Batch: MO7 021 2.0 HARDINGE CNC LATHE SMALL Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: A DWG REV: A 2-DEBURR AS REQUIRED 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHIN Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK

Identify and Stock
Location:_____5T42

Comment: PACKAGING RESOURCE #1

Comment: SECOND CHECK

PACKAGING '



PACKAGING RESOURCE #1

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W/O:		WORK ORDER CHANGES								
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Part No):		PAR #:	Fault Category:	NCR: Yes	No DQ	A: <u></u>	∑ Date: <u> </u>	ह्यक्षित्र इ	

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORE	DER NON-CONFORMANO	NFORMANCE (NCR)			
-		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date:

Thursday, 2/14/2008 2:21:09 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 37453

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mi 2008/2/19



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W/O:		· · · · · · · · · · · · · · · · · · ·	WOI	RK ORDER CHANG	ES				
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		Description of NC	C	orrective Action Section	on B	Vorifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector

NCR:		WORK ORDER HOR-SOM ORMANOE (NOR)									
		Description of NC	Corrective Action Section B			Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37453
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	.600	V			
0.060	+/-0.005	.060	V			
Ø0.305	-0.002/+0.000	0.304	~			
Ø0.191	+0.005/-0.000	0.194	V			
Ø0.500	+/-0.010	0.498	~			
0.030 x 20°	+/-0.010	0.021 8200	V			
R0.010	+0.010/-0.000	RO.010	~			
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Measured by: B.A.M.	Audited by:	36	Prototype Approval:	N/A
Date: 08/02 /17	Date:	08.02.17	Date:	

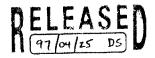
Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	14

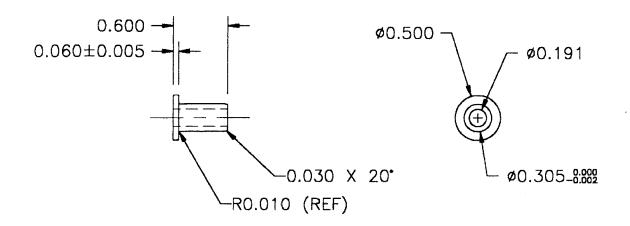
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DESIGN	DRAWN BY	DART AEROSPACE FAIRCHILD INTERNATIONAL	
CHECKED	APPROVED	DRAWING NO.	REV. A
DATE	Diag	TITLE	SCALE
97:03:25		BUSHING	1:1





SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED